

Production line for A-type light shelving beam profiles

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|----------|---|
| 54006/11 | 1 DOUBLE PIVOTING DECOILER 2 t
<i>Double pivoting decoiler 2 t</i> |
| 54019E | 2 LOOP CONTROL CONTACT TYPE |
| 3Y | 3 PUNCHING UNIT
<i>Hydr.press- notching unit- head&centr.punching- drawing&punching unit- marking unit</i> |
| 313 | 4 FIXED HYDRAULIC CUTTING PRESS |
| 28401 | 5 UNLOADING BENCH WITH CHUTE
<i>Unloading bench light type, length 3-12 m, lateral unloading w. pneumatic cylinder.</i> |

MACHINES

50205 - MACHINE FOR A-TYPE LIGHT SHELF CROSS BEAM



Complete roll forming line



Feeder



Roll forming machine



50205-

Production line for A-type light shelving beam profiles

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50205 - MACHINE FOR A-TYPE LIGHT SHELF CROSS BEAM

Production line for A-type light shelving beam profiles



Production line for A-type light shelving beam profiles. The line is made up of a double decoiler with a capacity of 2+2 tons, followed by a loop control. Then we find the hydraulic punching unit before the roll forming machine, complete with feeder and lubrication system. After the roll forming machine we find the cutting press complete with mold. Finally it is positioned the unloading bench.



Decoiler



Punching unit

Decoiler capacity	2+2	t
Useful width	500	mm
Material: Fe		
Thickness	1	mm
Roll forming line speed	20	m/min



Loop control



Unloading bench



Emergency



Hydraulic system detail